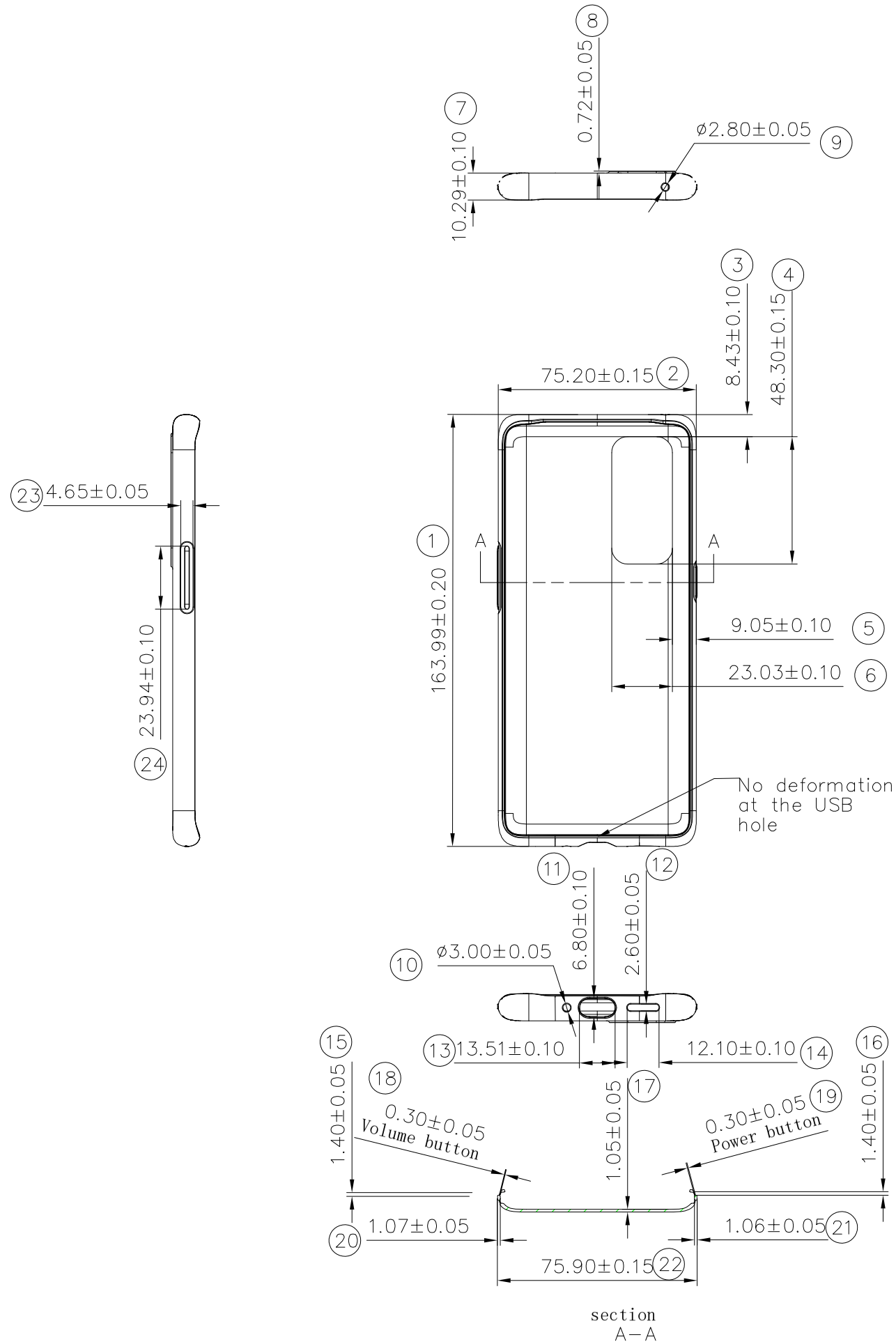
Change record					
Area	Mark	Change description	Date	Change person	Approve
N/A	N/A	First release	2020-10-15		

Unmarked size tolerance table					
>	≤	Plastic	Hardware	Die cut	Silica gel
0	3	±0.05	±0.05	±0.10	±0.10
3	6	±0.07	±0.05	±0.10	±0.10
6	30	±0.10	±0.10	±0.15	±0.15
30	120	±0.15	±0.15	±0.25	±0.25
120	~	±0.20	±0.20	±0.30	±0.3%
Unfilled angle tolerance ±0.5°					



section
A–A

skills requirement:
1.Material: Bayer UJ95AU transparent;
2.Refer to the 3D file for unmarked dimensions, and refer to the tolerance table in the drawing frame for unmarked tolerances;
3.The surface of the parts must not have cracks, dents or deformation;
4.The chamfered edge of the fingerprint hole needs to be protected during polishing, and there should be no polishing collapse or deformation;
5.The USB port end and the earphone port end must not be sharp, sag, or deformed
6.The size with the serial number is the key size and needs to be tested. The product inspection is mainly based on actual matching;
7.For details of surface treatment, please refer to the ID CMF document (the inner surface is dotted, and the rest are smooth);
8.The material used for this part must meet the environmental protection requirements of RoHs and Reach;
9.Material code: 3062081

Lettering requirements	
XXXXX	Project code
XXYY	XX: Model number YY: Point number
	○: Trial times(Dot) ×: Product version
	Date stamp
	Recycling stamp

Engraving requirements: the lower surface is engraved with embossed characters, the lower surface is 0.10mm, the font is not higher than the surrounding surface, and the character width is at least 0.10mm.

oppo			TPU Protective Case		SJ-BD355-PROTECT-COVER-DVT		
Design	Designer	YY/MM/DD	Material		Proportion	Drawing version	Part version
Check			Surface treatment		1:2		V1
Standard					Unit	Weight(g)	
Approve			Firs page	Total 1 page	mm		